# Adhesive Hook & Loop Grade 102

#### Technical Information:

Adhesive/Hook	Adhesive/Loop
Base Material: Nylon/Polyester	Base Material: Nylon/Polyester
Construction: Surface Yarn – Nylon and Ground	Construction: Surface Yarn - Nylon and Ground
Yarn - Polyester	Yarn - Polyester
Adhesive: Synthetic rubber resin	Adhesive: Synthetic rubber resin
Paper liner: 80 gsm	Paper liner: 80 gsm
Width Tolerance: +/- 5%	Width Tolerance: +/- 5%
Temperature resistance, softening point:180°C	Temperature resistance, softening point:180°C
Fusing point: 215°C	Fusing point: 215°C
Adhesive colour: Light Yellow	Adhesive colour: Light Yellow
Standard Width Available: 16mm,	Standard Width Available: 16mm,
20mm,25mm,30mm, 38mm,50mm,100mm,	20mm,25mm,30mm, 38mm,50mm,100mm,
Standard Length: 25 metres	Standard Length: 25 metres

Temperature resistance adhesive: ASTM E28-67

Melting Point: 85 +/- 2°C

Humidity:50% Hook & Loop strength in water, can be completely recovered after drying.

Application Temperature: +5°C to +30°C Service temperature: -20°C to +60°C

**Typical Application and Performance:** Immediate adhesion to a variety of surfaces including paper, wood, polythene, metal, glass, plastic etc.

A strong instant bond. It is recommended to avoid application of the product on surfaces of humidity, dust or oil.



Peel Strength ASTM D5170 / EN 12242	Average:
	-
After 1 opening & closing cycle	1.3 N/cm

Shear Strength ASTM D5169 / EN 13780	Average:
<b>←</b>	
After 1 opening & closing cycle	12 N/cm <sup>2</sup>

Peel Strength 180° ASTM D3330	Average:
180 ° Peel Strength FTM1	14 N/cm



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## Adhesive Hook & Loop Grade 101

Issue Date: 25<sup>th</sup> Nov 2020

Version:1

Issued by: K. Astley

#### Technical Information:

Adhesive/Hook	Adhesive/Loop
Base Material: Nylon/Polyester	Base Material: Nylon/Polyester
Construction: Surface Yarn - Nylon and Ground Yarn -	Construction: Surface Yarn - Nylon and Ground Yarn -
Polyester	Polyester
Adhesive: Synthetic rubber resin	Adhesive: Synthetic rubber resin
Paper liner:140 gsm	Paper liner:140 gsm
Width Tolerance: +/- 5%	Width Tolerance: +/- 5%
Temperature resistance, softening point:180°C	Temperature resistance, softening point:180°C
Fusing point: 215°C	Fusing point: 215°C
Adhesive colour: Light Yellow	Adhesive colour: Light Yellow
Standard Width Available: 16mm, 20mm, 25mm, 30mm,	Standard Width Available: 16mm, 20mm, 25mm, 30mm,
38mm,50mm,100mm, 150mm	38mm,50mm,100mm, 150mm
Standard Length: 25 metres	Standard Length: 25 metres

Typical Application and Performance: Immediate adhesion to a variety of surfaces including paper, wood, polythene, metal, glass, plastic etc.

A strong instant bond. It is recommended to avoid application of the product on surfaces of humidity, dust or oil.

Peel Strength ASTM D5170 / EN 12242	Average:
	<i>*</i>
After 1 opening & closing cycle	1.4 N/cm

Shear Strength ASTM D5169 / EN 13780	Average:
<b>←</b>	$\rightarrow$
After 1 opening & closing cycle	14 N/cm²



#### **Technical Data Sheet**

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Issue Date: 25<sup>th</sup> Nov 2020

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Peel Strength 180° ASTM D3330	Average:
180 ° Peel Strength FTM1	17.9N/cm
90 ° Peel Strength FTM2	15.7N/cm
Shear Strength FTM8	60 hrs/kg

